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EMI/RFI FILTER CLEANING PROCEDURE

IN GENERAL DEPENDING ON THE APPLICATION, THE FILTER SHOULD BE CLEANED WHEN 10% OF AIR FLOW IS BLOCKED FROM INITIAL INSTALLATION.

REMOVE FILTER ASSEMBLY CAREFULLY TO NOT DAMAGE THE EMI/RFI FILTER GASKET.

TO REMOVE DUST AND DIRT DEBRIS—

SOAK FILTER IN A MILD DETERGENT AND WARM WATER SOLUTION.
RINSE WITH WATER SPRAY UNTIL CLEAN.

COMPRESSED AIR CAN BE APPLIED FOR DRYING

IN ADDITION, CLEAN THE EMI/RFI FILTER GASKET BY WIPING THE GASKET WITH DENATURED ALCOHOL AND DRY WITH A CLEAN CLOTH, MAKE SURE NO NON-CONDUCTIVE COATING SUCH AS PAINT, GREASE, OILS, ETC... IS ON THE GASKET. IF PAINT OR OTHER NON-REMOVABLE CONTAMINATES ARE ON THE GASKET CONTACT MAJR PRODUCTS CORPORATION FOR REPLACEMENT.

INSTALL THE CLEANED EMI/RFI FILTER WITH 10-12 IN./LB. OF FORCE ON EACH BOLT IN A CROSS PATTERN TO MAINTAIN EQUAL COMPRESSION ON THE FILTER PANEL AND AFFILIATED EMI/RFI GASKET.

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